

'MEMF' Polymeric Standoff Insulators

Insulators are devices which are used on electricity supply networks to support, separate or contain conductors at high voltage.

Insulators have the dual functions of mechanically supporting aerial conductors while also providing adequate electrical insulation between the energized conductor and the supporting pole or structure. Insulators are used in distribution systems and design to accept cantilever or tension loading.

The MEMF Standoff Insulator is a light weight direct molded composite insulator, using HTV silicone rubber. The HTV Silicone rubber is chemically bonded to the FRP core providing impenetrable interface sealing mechanism and the crimped assembly ensures optimal mechanical performance.

Corrosion resistance end fitting are crimped to the pultruded fiberglass core to allow the transition of mechanical loading to the line and mounting structure.

**Features****Crimp technology**

- * Maximum mechanical strength without Damaging the fiber glass rod

Composite design

- * Lightweight – easy installation
- * Vandal and break resistant
- * Impact resistant

Silicone Housing

- * High tracking and erosion resistance
- * Excellent performance under polluted
- * Reduced Maintenance costs.

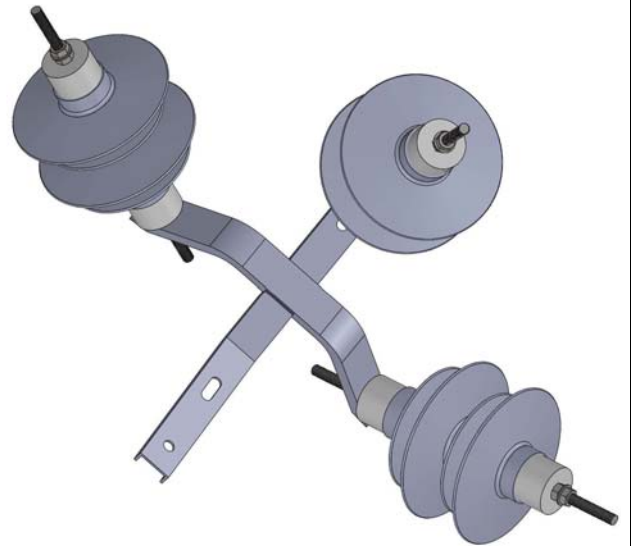
Direct bonding to end fitting

- * Ideal moisture barrier, avoids moisture ingress to the fiber glass rod.

Applications:-

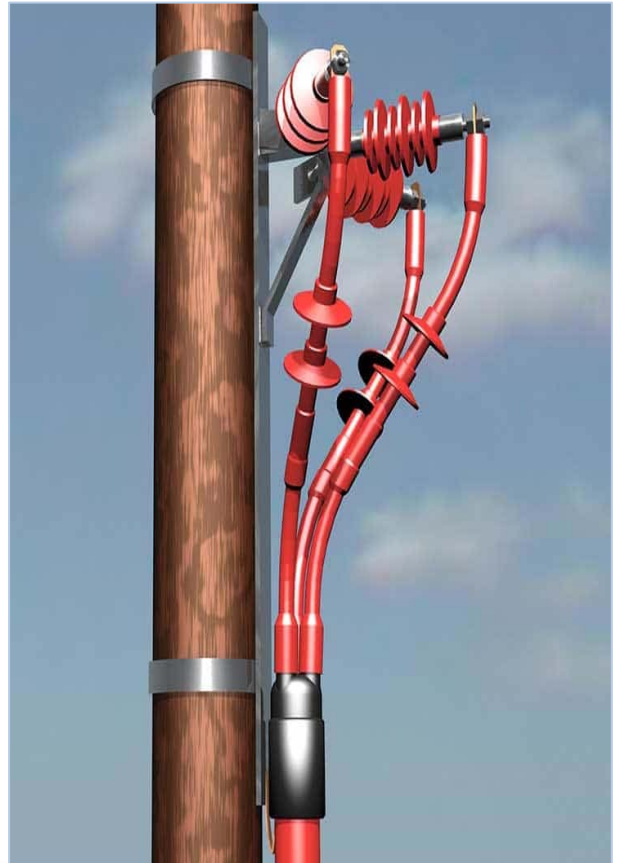
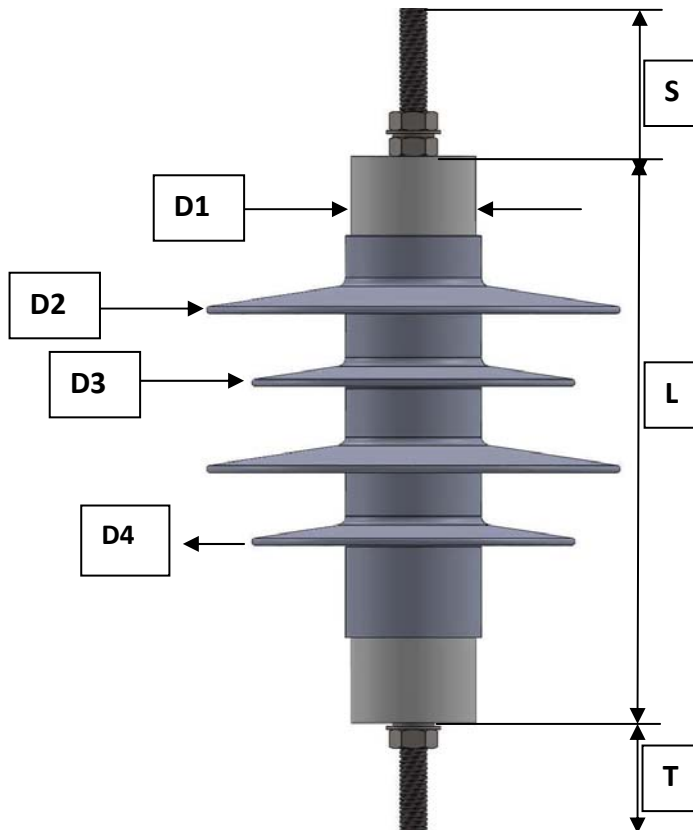
The insulator range is suitable for medium voltage in the following applications:-

- ❖ Standoff application for cable terminations
- ❖ Support insulators for fuse holder



MEMF Standoff Insulators

| | | |
|------------------------------------|-----------------|-----------------|
| Product Series | LRS-24-540 | LRS-36-1320 |
| Model | LRS-24-12.5-265 | LRS-36-12.5-420 |
| Length L (mm) | 265±10 | 420±10 |
| Standard stud length S (mm) | 60±5 | 60±5 |
| Standard stud length T (mm) | 60±5 | 60±5 |
| Diameter of metal parts D1 (mm) | φ50±2 | φ50±2 |
| Diameter of Big Shed D2 (mm) | φ181±2 | φ181±2 |
| Diameter of Small Shed D3 (mm) | φ148±2 | φ148±2 |
| Creepage Distance (mm) | >590 | >1320 |
| Dry arc distance (mm) | >245 | >435 |
| Number of sheds (D4) | 4 | 9 |
| Electrical parameters | | |
| Impulse Withstand (kV) | >150 | >250 |
| Wet power frequency withstand (kV) | >65 | >135 |
| Mechanical parameters | | |
| Cantilever Load withstand -KN | 12.5 | 12.5 |
| Maximum design cantilever load-KN | 6.25 | 6.25 |
| Tensile Load -KN | 12.5 | 12.5 |



Key Features of Composite Insulators

| Factors | Composite Insulator | Ceramic Insulator |
|---|--|--|
| Resistance to flashovers in Polluted atmosphere | High | Low |
| Resistance to puncture | Not puncturable | Puncturable |
| Anti-Tracking and erosion resistance | Excellent | Poor |
| Dielectric Strength | Excellent | Lower then Polymeric |
| Resistance to Cracking and Erosion in polluted atmosphere | High | Low |
| Contamination & Pollution | Performance not affected and has a longer life | Highly affected |
| Hydrophobicity | The hydrophobicity properties of silicone rubber provide excellent insulating behavior and resists wetting by forming beads water without the needs of washing and greasing even in humid or polluted climates. Hence low failure rate combined with low overall operating and maintenance cost. | Non hydrophobic, porcelain surface forms water films on the surface making easy path leading to more flashovers. |
| Self Cleaning property | Due to hydrophobicity recovery characteristic | Due to Glaze and inclination of sheds |
| Maintenance | No Maintenance is required | Needs maintenance like cleaning, washing, greasing |
| Safety | Polymeric insulators provide very high level of safety, superior flexibility and strength. Not susceptible to explosion. | Porcelain insulators are susceptible to explosion and breakages, due to high fragile properties. |
| Weight | Light (60-70% less than Ceramic Insulator) | More |
| Resistance to breakage and Vandalism | Unbreakable | Breakable in Vandalism prone areas |
| Mechanical Failure | Single piece hence no such problem | Reduction in mechanical strength and separation due to pings getting eroded |
| Artificial Pollution Test | Not Applicable | Mandatory |
| Power Arc Test | Not Applicable | Mandatory |

Insulator Selection Parameters

When selecting insulators, it's necessary to describe the insulator parameters by the following terms:

| | |
|--|--|
| Creepage Distance | Shortest distance or the sum of the shortest distance along the surface on an insulator between two conductive parts which normally have the operating voltage between them |
| Arcing Distance | Shortest distance in air external to the insulator between the metallic parts which normally have the operating voltage between them |
| Specified Mechanical Load (SML) | Load specified by the manufacturer, which is used for mechanical tests. |
| End Fitting | Integral component or formed part of an insulator intended to connect it to a supporting structure, or to a conductor, or to a conductor, or to an item of equipment, or to another insulator. |
| Specified Cantilever Load (SCL) | Cantilever load which can be withstood by the insulator when tested under the prescribed conditions. |
| Maximum Design Cantilever Load (MDCL) | Cantilever load level above which damage to the insulator begins to occur and that should not be exceeded in service. |
| Routine Test Load | Routine test load, applied to all assembled composite insulators during routine mechanical test at 50% of specified mechanical load for at least 10 seconds. |

Why MEMF Insulator?

- ❖ **SEC Approved supplier for composite insulator**
- ❖ **Product design and developed according to IEC & SEC SDMS 15-SDMS-02 requirements.**